

**Technical Information**

**Product** CI-0760  
**Codes:** Easy Color Stain

**Description:** Easy Color Stain is a penetrating wood stain for all interior wood surfaces. Stains are color fast, non-bleeding, quick drying, direct-to-wood solvent based stains formulated for shop application in a manufacturing operation. Easy Color Stain is ready to use and is applied by brush, wipe, or spray. Stain is fast dry yet has adequate open-time to apply and wipe. An unlimited number of colors are possible using the Easy Color Stain when tinting with approved 844 Colorant. **Note:** The maximum tint load should not exceed 20oz/gal.

**Field of Application:** Interior wood surfaces, kitchen cabinets, restaurant and store fixtures, furniture and fine architectural woodwork.

**Physical Properties (CI-0760)**

Weight per gallon	6.9 – 7.2 lb/gal (average)
% Solids – by Weight	14% to 29%
Theoretical Coverage at 1 Mil Dry	250-375 sq. ft/gal @ 1mil. Does not include spray loss. Coverage will vary depending on application method and coating thickness.
Flash Point	110°F
VOC	5.0-6.0 lb/gal or 599-718 g/L (varies by color)

**Surface Preparation**

New Wood	Sand raw wood to desired smoothness using successively finer grades of sandpaper. Avoid polishing maple and birch with excessively fine sandpaper. Wood should be clean and dust free, with moisture content of 6-8% prior to finishing. <b>Proper sanding and preparation of substrate is critical to achieving consistent results.</b>
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**Mixing Instructions**

Agitate stains well prior to use. Be sure all solids are removed from bottom of container

**Application Method & Notes**

General Guidelines	Brush, Spray, wipe or dip. Apply an even, wet coat of stain with a brush, cloth, or spray. Allow stain to penetrate and wet the wood fibers. Before stain begins to dry, wipe off excess stain with a soft cloth. If stain becomes tacky, re-wet surface with additional stain and wipe immediately. <b>Note:</b> Coarser sanding of raw wood will result in darker colors; finer sanding will result in lighter stain colors. Allow stain to dry thoroughly before top coating.
Sealer/Topcoat	Easy Color Stain may be top coated with most clear coatings, including lacquer, conversion varnish and most two-component systems. When using water base or exotic coatings be sure stain is thoroughly dry before applying finish coats.

**Clean Up**

Lacquer Thinner, Acetone, or any Ketone solvents

**Dry Times**

Drying times and Drying conditions:	Conditions should NOT be below 65°F and 40% relative air humidity. Ideal conditions are 68°F to 77°F and 50-65% relative air humidity. Variations lead to drying and curing problems. Drying times listed may vary depending on temperature, humidity and degree of air movement. Temperatures are based on actual board temperatures. Times may vary depending on length of time for boards to reach these temperatures.
Air Dry:	10 min. to touch, 30 min. to recoat
Oven Dry	15 min. @ 125°F
	<b>Note:</b> Dry times are averages. Variables

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	such as wood type, wiping, temperature, humidity, and air movement will effect dry time. Always allow stain to thoroughly dry before top coating to avoid finishing problems.
Precautions	Rags or waste soaked with stain may spontaneously catch fire if improperly discarded. Immediately after use, place rags in a sealed, water filled, metal container.
Ready for testing:	14 days

### Shelf Life and Storage

Storage Life:	12 months in the closed, original container
Storage Temperature:	60°F to 77°F in unopened container

### Cautions

**THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.**

“Material Safety Data Sheets” are available from your Vogel Industrial Wood Coatings representative. Prior to use of this product, obtain and review the Material Safety Data Sheet for health and safety information. Read and observe all precautionary notices on container labels.

### Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Vogel Industrial Wood Coatings does not control the application of its products, or the condition of the surfaces to which they are applied, Vogel Industrial Wood Coatings’ liability will under no circumstances exceed replacement of the product. All technical information is subject to change without notice.