

Technical Information

Product Codes: DC-1501

Description: Ready to use high solids white water base primer that provides very good hide when used on hardwood or MDF.

- Characteristics:**
- Low VOC
 - Fast Dry
 - Easy Sanding
 - High Build with anti-sag resistance
 - Good flow and leveling
 - No critical recoat time
 - Can be top coated with waterborne, pre-cat lacquer, post-cat lacquer, conversion varnish, and urethane

Field of Application: Wood surfaces, kitchen cabinets, restaurant and store fixtures, furniture and fine architectural woodwork.

Physical Properties (DC-1501)

Weight per gallon	12.61lb./gl.
Viscosity after Catalyzation	30 sec. Zahn #2 sig @77°F
% Solids – by Weight	66%
% Solids – by Volume	49%
Flash Point	>200°F
Color	White
Gloss @ 60°	N/A
VOC	.29 lbs./gl. or 35 g/L
Pot Life	N/A

Surface Preparation

New Work	Sand raw wood with 120-180 grit sandpaper and remove dust. Sand between coats with 220-320 grit.
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Reduction	Use Water as required
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Premium Water Base White Primer

Application Method & Notes

General Guidelines	Apply 1 to 3 coats at a rate of 3 to 5 wet mils per coat. Do not exceed 15 mils wet for the total system.
Air Spraying (Cup Gun):	Nozzle size: .066 Pressure: 35-45 PSI
Airless Spraying:	Tip size: .009 - .013 Spray pressure: 1450 - 2175 PSI
Airless, Air-Assisted / Airmix spraying:	Tip size: .009 - .013 Spray pressure: 1450 - 2175 PSI
Recoatability	Sand able and recoat able after 1 hour at 68°F. Use Scotch-Brite [®] or 220-320 sand paper between coats. Sanding dust must be removed by blowing off or tack raging. For best adhesion, sand previous coat immediately before applying topcoat and apply the topcoat to the sanded surfaces within 6-8 hours.
Wet Film Thickness per coat	4-5 mils
Maximum Dry Film Thickness	Maximum film build of the total system should not exceed 4 mils dry, 15 mils wet.

Clean Up

Clean with water when in liquid state, clean with an 80/20 blend of water and Butyl Cellusolve (C-130) when material is semi-dried, clean with Acetone to remove dried coating.

Dry Times

Drying times and Drying conditions:	Conditions should NOT be below 65°F and 40% relative air humidity. Ideal conditions are 68°F to 77°F and 50-65% relative air humidity. Variations lead to drying and curing problems. Drying times listed may vary depending on film build, temperature, humidity and degree of air movement. Temperatures are based on actual board temperatures. Times may vary depending on length of time for boards to reach these temperatures.
Tack free time:	15 min. @ 68°F
Sand able and Recoat able:	After 1 hour @ 68°F 15 min. @ 110°F
Flash-off Zone/Forced Drying/Channel Conditions	After adequate flash-off time at room temperature, may be force dried with

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Ready for testing:	circulating air temperatures up to 120°F 14 days
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Shelf Life and Storage

Storage Life:	6 months in the closed, original container
Storage Temperature:	60°F to 77°F in unopened container

Cautions

THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.

“Material Safety Data Sheets” are available from your Vogel Industrial Wood Coatings representative. Prior to use of this product, obtain and review the Material Safety Data Sheet for health and safety information. Read and observe all precautionary notices on container labels.

Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Vogel Industrial Wood Coatings does not control the application of its products, or the condition of the surfaces to which they are applied, Vogel Industrial Wood Coatings’ liability will under no circumstances exceed replacement of the product. All technical information is subject to change without notice.