

Technical Information

Product Codes: CL-0724 Gloss (80+)
 CL-0726 Semi-Gloss (60-70)
 CL-0719 Satin (30-40)

Description: Nitrocellulose Lacquer

Characteristics: Easy to apply fast drying nitrocellulose lacquer

Field of Application: Wood surfaces, kitchen cabinets, restaurant and store fixtures, furniture and fine architectural woodwork.

Physical Properties (CL-0720)

Weight per gallon	7.5 lb/gal
Viscosity after Catalyzation	19 sec. Zahn #2 sig @77°F
% Solids – by Weight	22%
% Solids – by Volume	15%
Theoretical Coverage at 1 Mil Dry	320 sq. ft/gal Does not include spray loss. Coverage will vary depending on application method and coating thickness.
Flash Point	41°F
Color	Clear
Gloss @ 60°	Gloss = 80+ Semi-Gloss = 60 to 70 Satin = 30 to 40
VOC HAPS	5.6 lb/gal or 673 g/L 1.354 lbs of HAPS/lbs of solids
Pot Life	N/A

Surface Preparation

New Work	Sand raw wood with 120-180 grit sandpaper and remove dust. Sand between coats with 220-320 grit.
Stain Precautions	Avoid oily, mineral spirits based stains. Avoid shading with stain only.

Nitrocellulose Lacquer CL-072X

Mixing Instructions

Reduction	5-20% by volume with N-9182(THN802) or N Butyl Acetate.
Retarder	3-5% EEP Retarder Solvent

Application Method & Notes

General Guidelines	Apply 1 to 3 coats at a rate of 3 to 5 wet mils per coat. Do not exceed 15 mils wet for the total system.
Air Spraying (Cup Gun):	Nozzle size: .066 Pressure: 35-45 PSI
Airless Spraying:	Tip size: .009- .013 Spray pressure: 1450-2175 PSI
Airless, Air-Assisted / Airmix spraying:	Tip size: .009- .013 Material pressure: 400-500 PSI Assist air pressure: 15-20 PSI
Recoatibility	Sandable and recoatable after 20 to 30 min. at 68°F. Use Scotch-Brite [®] or 220-320 sand paper between coats. Sanding dust must be removed by blowing off or tack raging. For best adhesion, sand previous coat immediately before applying topcoat and apply the topcoat to the sanded surfaces within 6-8 hours.
Wet Film Thickness per coat	2-5 mils Maximum = 5 mils
Maximum Dry Film Thickness	Maximum film build of the total system should not exceed 4 mils dry, 15 mils wet.

Clean Up

Lacquer Thinner, Acetone, Ketone solvents, MEK

Dry Times

Drying times and Drying conditions:	Conditions should NOT be below 65°F and 40% relative air humidity. Ideal conditions are 68°F to 77°F and 50-65% relative air humidity. Variations lead to drying and curing problems. Drying times listed may vary depending on film build, temperature, humidity and degree of air movement. Temperatures are based on actual board temperatures. Times may vary depending on length of time for boards to reach these temperatures.
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Nitrocellulose Lacquer CL-072X

Touchable:	8 -10 min. @ 68°F
Sandable and Recoatable:	After 20 to 30 min. @ 68°F
Flash-off Zone/Forced Drying/Channel Conditions	After adequate flash-off time at room temperature, may be force dried with circulating air temperatures up to 120°F
Ready for testing:	14 days

Shelf Life and Storage

Storage Life:	12 months in the closed, original container
Storage Temperature:	60°F to 77°F in unopened container

Cautions

THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.

“Material Safety Data Sheets” are available from your Vogel Industrial Wood Coatings representative. Prior to use of this product, obtain and review the Material Safety Data Sheet for health and safety information. Read and observe all precautionary notices on container labels.

Limited Warranty

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